Friday, 3/24/2008 8:29:39 AM Lireta Lacello

**Process Sheet** 

Customer

: CC-DAR01 Dart Aerospace Ltd.

Job Humber : 26374 Estimate Mumber : 10804

P.O. Number This leave

: 3/24/2006

Prsht Rev. : NC First Issue

: 11 : 00015

Previous Rum Written By

Checked & Approved By

Comment

E ABOVE USEC

**Drawing Name** 

: D2571/D2572/D2573/D2574

Part Number

: Z CUSTOM : RTN465

Drawing Number Project Number

: NIA

**Drawing Revision** : NIA Material :NIA

**Due Date** : 3/31/2006

Qty:

1 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 QC5

INSPECT WORK TO CURRENT STEP



a os 29

Comment: INSPECT RTN 465 2.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

STRIP POWDER COAT OFF SADDLES:

2 X D2571 B23801 / B24125 2 X D2572 B23801/B24125

2 X D2573 B24126/ B23509

2 X D2574 B24126/(B23802 =

SMALL & MEDIUM FAB RESOURCE 1

3.0

SMALL FAB 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

2 x 32384 ( D2571 / D1572) 1111

CHAMFER SADDLES BY HAND TO NEW REV. E 2 x B 23002 (D2573/D374)

ON ABOVE SADDLES

En obles/30 INSPECT WORK TO CURRENT STEP

4.0 QC5

Comment: INSPECT WORK TO CURRENT STEP

5.0 POWDER COATING

POWDER COATING



06:05-30

Comment: POWDER COATING

TOUCH UP SADDLES WITH ALODINE POWDER COAT WHITE AS PER

QSI 005 (REF. 4.3.5.1)



